

TECHNICAL BULLETIN Textile Processing Compound

Let You LEAD The Process

E-mail: contact@nestorindustries.com

DIGI COAT - PES

DIGI COAT – PES is a speciality product with low viscosity for improvement of colour value during ink-Jet printing on all types of fabric with disperse.

DIGI COAT – PES is used in padding before ink-Jet printing. **DIGI COAT – PES** has high molecular weight which increases the localised viscosity on ink, thereby avoiding bleeding and spreading of prints.

DIGI COAT – PES improves levelness and sharpness of prints. It has a film forming and adhesion property. The advantage of **DIGI COAT – PES** is ready to use product and consistent in viscosity. **DIGI COAT – PES** is stable as there is no bacterial attack. The feel of the fabric is not affected.

Key Features	Benefits
Ink Jet printing	Improves colour yield, levelness & Sharpness of prints
Universal	Suitable for all types of ink.
Easy wash-off	Does not interfere in subsequent processing

General Characteristics

Physical appearance : Colourless to pale yellow clear liquid

pH of 1% solution : 7 +/-1

Miscibility : Miscible in water

Stability : Stable to dilute acids & dilute alkalies

Application

Ink-Jet direct printing on polyester (Disperse ink) Fabric pretreatment with **DIGI COAT – PES**

DIGI COAT – PES : 40-70 g/l

Citric Acid : 4 – 5 gpl [pH – 4.5 to 5]

The product appearance varies from batch to batch. The colour & viscosity may vary from batch to batch and its intensity is not an indication of product strength.

Padding followed by drying and then ink-jet printing

Steam at 180°C for 8 min or thermofix at 180-190°C for 1-2 min or calendering at 200-210°C for 30 sec.

Printed fabric is given washing as follows:

Rinse 5 min with cold water Soaped for 5 min. at 50-60°C

1 g/l Reduction clearing agent at 60-70°C for 10 min.

Storage:

Store in cool, ventilated shed away from heat and direct sunlight. Needs firmly to avoid contact with air and moisture.